

# Pretreatment Spray Nozzles & Fittings



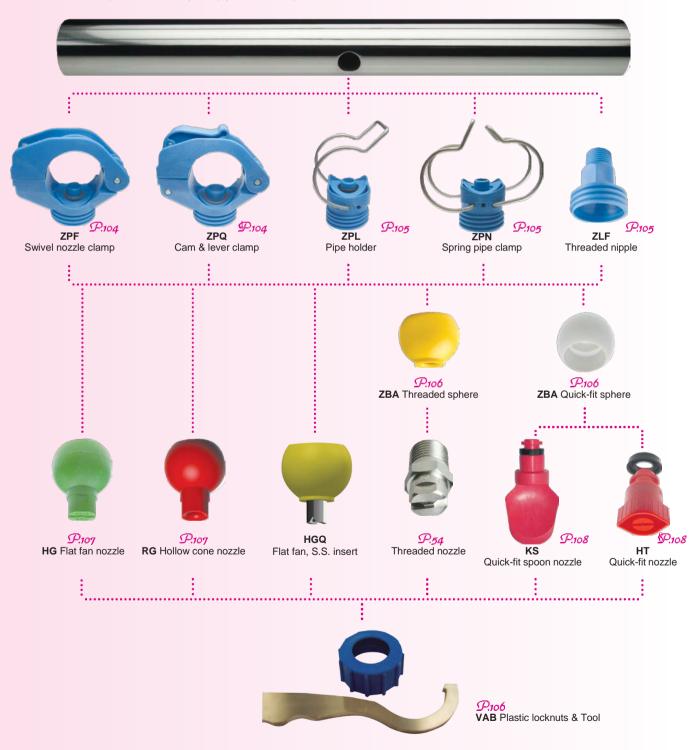


# **CLIP-ON NOZZLES**

Diversified manufacturing is a competitiveness key-factor today. PNR Italy manufactures several diversified products to meet all costumers' needs and help them achieve their production targets. Its complete product range includes clip-on nozzles which now widely used by European and American automobile manufacturers. In the automobile industry the coating lines and 3C lines are representative of diversified production requiring timely adjustments of nozzles spray direction and coverage. Moreover, in such operating environments, nozzles must be regularly cleaned and serviced to ensure high quality coating. To satisfy such requirements PNR has developed cutting-edge quality products to enhance the



productivity and competitiveness of the production plant. PNR clip-on adjustable nozzles, made with innovative design and in top quality materials, shorten installation, adjustment and servicing times to the benefit of production efficiency. These nozzles are installed on pipes and can be rapidly released and changed at any time or easily adjusted to different production conditions. PNR clip-on nozzles fully comply with below specifications.



# SWIVEL NOZZLE CLAMPS

ZPF swivel clamps are specially designed for HGQ, RGN and ZBA series. To install them on pipes all you need is drill a hole, insert the nozzle clamp inside and fasten it with a simple screwdriver. The nozzle clamp body is in PP chemically bonded fibreglass whereas accessorial bolts and screws are made in stainless steel AISI 316. They are robust, easy to install, adjust and service and their design revolutioned modern surface pre-treatment plants. They provide excellent performance at high temperatures and easy spray jet orientation.

Cleaning equipment used in pre-treatment Typical application

for coating process

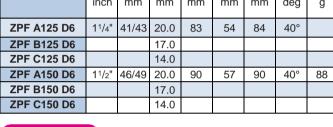
LT 80°C Max working temperature LP 5 bar Max working pressure

D6 PP, chemically bonded fiberglass Materials Body

Pin & bolt B3 AISI 316 Stainless steel

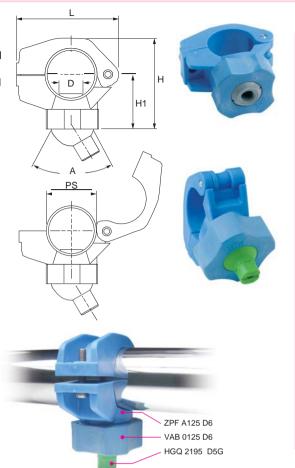
O-ring E8 NBR

Code	PS inch	<b>PD</b> mm	<b>D</b> mm	<b>H</b> mm	H1 mm	<b>L</b> mm	<b>A</b> deg	<b>W</b> g
ZPF A125 D6	11/4"	41/43	20.0	83	54	84	40°	
ZPF B125 D6			17.0					
ZPF C125 D6			14.0					
ZPF A150 D6	11/2"	46/49	20.0	90	57	90	40°	88
ZPF B150 D6			17.0					
ZPF C150 D6			14.0					









# (SWIVEL NOZZLE CAM AND LEVER CLAMPS)

**CLIP-ON NOZZLES** 

# SWIVEL NOZZLE CAM AND LEVER CLAMPS

ZPQ cam and lever clamps are specially designed for HGQ, RGN and ZBA ball nozzles. Only three steps to install them on a pipe: drill a hole, wrap the cam around the pipe and pull the lever down to block it. No need of tools. The body is in PP chemically bonded fibreglass whereas accessorial bolts and screws are made in stainless steel AISI 316. ZPQ swivel nozzles with cam and lever clamps provide excellent performance at high temperatures and easy spray jet orientation.

Common application Surface pre-treatment plants

LT 80°C Max working temperature Max working pressure LP 5 bar

D6 PP, chemically bonded fiberglass Materials Body

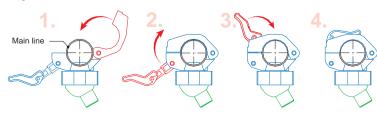
Pin & bolt B3 AISI 316 Stainless steel

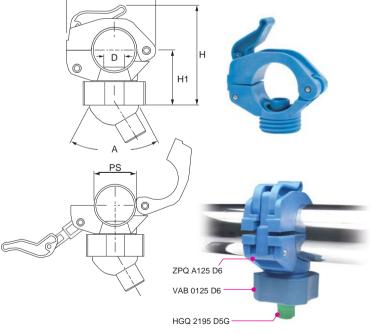
O-ring E8 NBR

D22 Soft polypropylene Seal

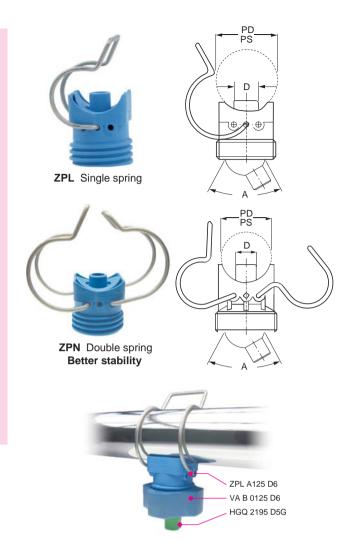
Code	PS inch	<b>PD</b> mm	<b>D</b> mm	H mm	H1 mm	L mm	<b>A</b> deg	<b>W</b> g
ZPQ A125 D6	11/4"	42/43	20.0	93	41	84	40°	87
ZPQ B125 D6			17.0					
ZPQ A150 D6	11/2"	48/49	20.0	96	44	95	40°	97
ZPQ B150 D6			17.0					











# SWIVEL NOZZLE SPRING PIPE CLAMPS

ZPL/ ZPN pipe clamps are specially designed for swivel ball nozzles. Drill a hole and fix the clamp with one screw. Body is made of fibreglass reinforced PP, screw and spring SUS316. ZPL/ ZPN swivel nozzles work under high temperature and high degree of intensity. ZPL/ ZPN swivel nozzle pipe clamps are widely used in surface pre-treatment.

Typical application Cleaning equipment used in pre-treatment

for coating process

Max working temperature LT 80°C

Max working pressure ZPL Single spring 2 bar ZPN Double spring 3 bar

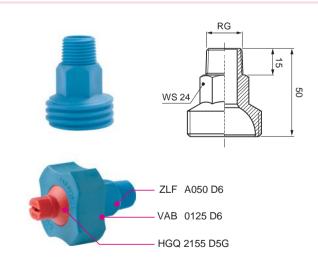
Materials Body D6 PP, chemically bonded fiberglass Spring N1 AISI 302 Stainless steel, heat treated

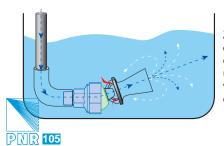
O-ring **E8** NBR

Co	Code			D	Α	W
Single spring	Double spring	inch	mm	mm	deg	g
ZPL C100 D6	ZPN C100 D6	1"	32/34	14.0	40°	
ZPL A125 D6	ZPN A125 D6	11/4"	41/43	20.0	40°	
ZPL B125 D6	ZPN B125 D6			17.0		
ZPL C125 D6	ZPN C125 D6			14.0		46/65
ZPL A150 D6	ZPN A150 D6	11/2"	46/49	20.0	40°	
ZPL B150 D6	ZPN B150 D6			17.0		
ZPL C150 D6	ZPN C150 D6			14.0		



# **ZLF** (SWIVEL NOZZLE THREADED NIPPLE)





ZLF threaded nipples offer the best mixing effect and are often used in combination with UPB mixing eductors.

# SWIVEL NOZZLE THREADED NIPPLE

ZLF series threaded nipples offer another convenient type of installation for swivel ball nozzles. They are made of fibreglass reinforced PP. ZLF series work under high temperature and high degree of intensity. ZLF threaded nipples are widely used in surface pre-treatment.

Typical application Cleaning equipment used in pre-treatment

for coating process

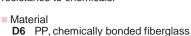
Max working temperatureMax working pressureLP 4 bar

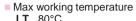
Material D6 PP chemically handed fiberals

	Mat	erial	D6	PP, chemically bonded fiberglass					
Code	RG inch BSPT	RG inch NPT	<b>W</b> g	ZLF Threaded nipple					
ZLF A038 D6	3/8"	-	15						
ZLF B038 D6	-	3/8"		HG					
ZLF A050 D6	1/2"	-		Plastic swivel					
ZLF B050 D6	-	1/2"		ball nozzle					
PRODUCT CO	HOW TO MAKE UP THE PRODUCT CODE EX.: ZLF A038 D6  ZLF A 038 D6								
	N	/IATERIA	AL •	D6 - PP, chemically bonded fiberglass					
		CODE							
	CI	AMP TY	/PE						

# PLASTIC LOCKNUTS

VAB plastic locknuts are exclusively designed for ball nozzles. Their special thread and shape allow to assemble the cap and by hand, with no need of tools, thus making all servicing operations easier and quicker. They are made of high quality PP or chemically bonded fibreglass to keep stability at high temperatures and offer the best resistance to chemicals.









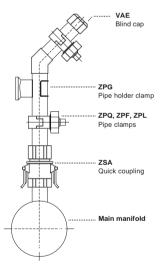
Ø 58.5

# (PLASTIC END CAPS) VAE

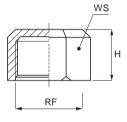
# PLASTIC END CAPS

VAE plastic caps are specially used to close pipes ends. Besides, 1<sup>1</sup>/<sub>4</sub>" VAE 1250 D6 plastic caps can be used to seal pipes ends when,

to manufacture different size products, it's necessary to reduce the quantity of swivel nozzles. They are made of high quality PP or chemically bonded fibreglass to keep stability at high temperatures and offer the best resistance to chemicals. They are widely used in surface pre-treatment.



- Material
- D6 PP, chemically bonded fiberglass
- Max working temperature LT 80°C





Code	RF inch	H mm	WS mm
VAE 1000 D6	1"	25	42
VAE 1250 D6	11/4"	32	52
VAE 1500 D6	11/2"	32	60



# (THREADED AND QUICK-FIT SPHERES)

# ZBA

# THREADED AND QUICK-FIT SPHERES

ZBA swivel nozzles are produced with three different types of connections: threaded, quick-fit and blind hole.

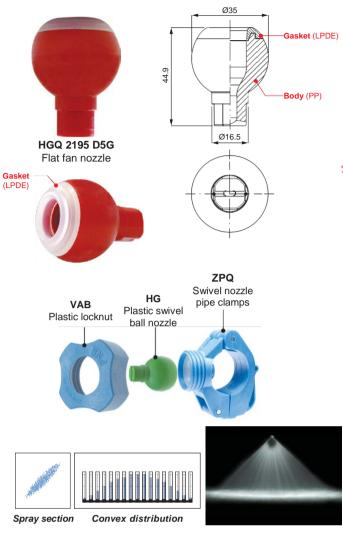
The threaded nozzles are assembled to threaded swivel joints. The quick-fit types are designed for HTQ/ KSQ quick-fit flat fan nozzles whereas the blind hole models are specially used in spraying processes requiring changes and pauses.

Co	de	RF BSPP	RF NPT	
One piece	Two pieces	inch	inch	
ZBA A025 D5	ZBA GBN1 D5G	1/4" F		
ZBA B025 D5	ZBA NBN1 D5G		1/4" F	
ZBA A038 D5	ZBA GCN1 D5G	3/8" F		
ZBA B038 D5	ZBA NCN1 D5G		3/8" F	
ZBA A050 D5	ZBA GDN1 D5G	1/2" F		
ZBA 0000 D5	ZBA 00N0 D5Y	Blind		
ZBA QQN1 D5	ZBA QQN1 D6G	Quick connection		









# PLASTIC SWIVEL BALL NOZZLES

HGQ and RGN plastic swivel ball nozzles are designed for diversified applications. They allow an easy adjustment of their spray jet direction and offer a quick-fit connection.

Nozzle type
 Flat fan nozzles
 Hollow cone nozzles

■ Typical application Cleaning equipment used inpre-treatment

for coating process

Material Body **D5** Powder-filled polypropylene

# FLAT FAN NOZZLES

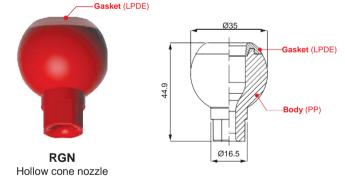
HGQ flat fan nozzles feature a 60° spray angle and their wide range of flow rates makes them the best choice in pre-treatment plants. For an easier identification and use, they are made in different colours depending on the flow rate. The material is top quality PP, chemically bonded fibreglass to offer the best stability at high temperatures and resistance to chemicals.

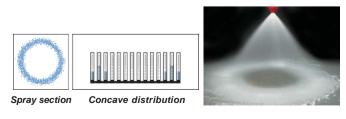
	Code	Capac	ity erent pr	(l/min)	Color	w		
		at unit	erent pr		g			
60°	HGQ 1390 D5G	1.7	2.0	2.4	2.9	3.3	Black	16
	HGQ 1770 D5G	3.2	3.8	4.5	5.5	6.4	Purple	
	HGQ 1980 D5G	4.0	4.7	5.6	6.9	8.0	Brown	
	HGQ 2117 D5G	4.6	5.5	6.5	8.0	9.3	Yellow	
	HGQ 2135 D5G	5.5	6.5	7.8	9.5	11.0	Gray	
	HGQ 2155 D5G	6.2	7.4	8.8	10.8	12.5	Red	
	HGQ 2195 D5G	7.8	9.2	11.0	13.8	15.6	Green	
	HGQ 2230 D5G	9.5	11.3	13.5	16.3	19.1	Blue	
	HGQ 2270 D5G	10.9	12.8	15.4	18.8	21.7	Sky blue	
	HGQ 2337 D5G	13.8	16.4	19.5	24.0	27.7	White	
	HGQ 2410 D5G	16.7	19.8	23.6	29.0	33.5	Pink	
	Pressure (bar)	0.5	07	10	15	20		

# HOLLOW CONE NOZZLES

RGN hollow cone nozzles have a 50° spray angle and offer a wide range of flow rates, all identified by a particular nozzle colour to avoid any possible confusion. The material is top quality PP, chemically bonded fibreglass to offer the best stability at high temperatures and resistance to chemicals. For these features they are widely used in pretreatment plants.

	Code	Capaci at diffe	-	Color	<b>W</b> g			
50°	RGN 2175 D5G	7.1	8.5	10.1	12.4	14.3	Red	25
	RGN 2215 D5G	8.8	10.4	12.4	15.2	17.6	Blue	
	RGN 2390 D5G	15.9	18.8	22.5	27.6	31.8	Black	
	Pressure (bar)	0,5	0,7	1,0	1,5	2,0		









# FLAT FAN QUICK-FIT SPOON NOZZLES

KS flat fan quick-fit spoon nozzles produce a flat spray pattern with a 60° deflection spray angle and offer the highest possible impact for a given feed pressure, up to 60° compared to standard turbulence flat fan nozzles. The innovative design ensures the ideal efficiency for deep cleaning and their quick connection makes them easy to assemble and avoids leakage. The different flow rates are identified by their colours available for proper selection. Materials are high quality PP and chemically bonded fibreglass to keep stability at high temperatures and be chemicals-resistant. These nozzles are widely used in surface pre-treatments.

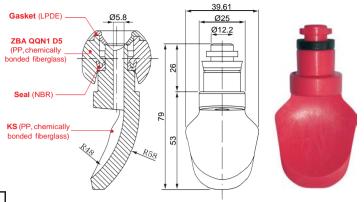
MaterialTypical applications

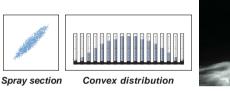
PP, chemically bonded fiberglass

Cleaning equipment used in pre-treatment

for coating process

	Tor coating process										
$\triangleleft$	Code	Capac at diff	ity erent p	Color	<b>W</b> g						
60°	KSQ 2155 D6QQ	6.3	7.5	8.9	11.0	12.7	Red	23			
	KSQ 2195 D6QQ	8.0	9.4	11.3	13.8	15.9	Green				
	KSQ 2230 D6QQ	9.4	11.1	13.3	16.3	18.8	Blue				
	KSQ 2270 D6QQ	11.0	13.0	15.6	19.1	22.0	Sky blue				
	KSQ 2337 D6QQ	13.8	16.3	19.5	23.8	27.5	White				
	KSQ 2390 D6QQ	15.9	18.8	22.5	27.6	31.8	Orange				
	KSQ 2410 D6QQ	16.7	19.8	23.7	29.0	33.5	Pink				
	KSQ 2433 D6QQ	17.7	20.9	25.0	30.6	35.4	Brown				





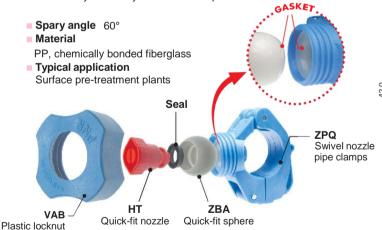


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# (FLAT FAN QUICK-FIT NOZZLES)

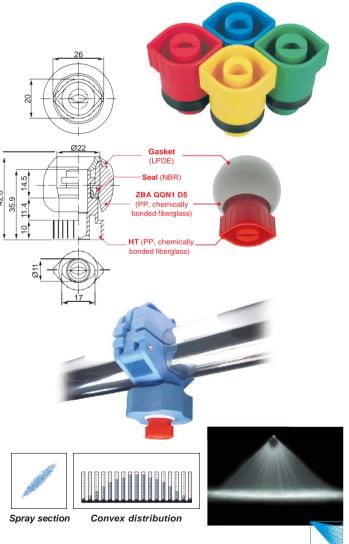
# FLAT FAN QUICK-FIT NOZZLES

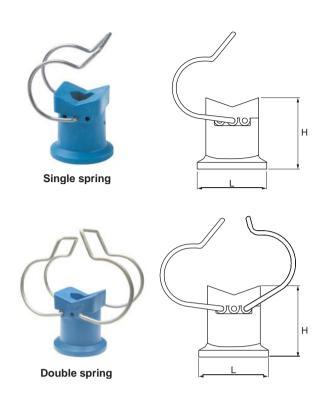
HTQ type flat fan quick-fit nozzles feature 60° spray angle and impact force for a given feed pressure. The new design offers the ideal efficiency for cleaning, quick-fit design for ease of assembly and seal that avoids leakage. Different flow rates are distinguished by color and available for selection. The materials are high quality PP, chemically bonded fiberglass in order to remain stable in high temperature and chemical attacks. They are widely used in surface pre-treatment.



	Code	Capac at diff	city ferent p	Color			
60°	HTQ 1390 D6QQ	1.6	1.9	2.3	2.8	3.2	Black
	HTQ 1590 D6QQ	2.4	2.8	3.4	4.2	4.8	Purple
	HTQ 1780 D6QQ	3.2	3.8	4.5	5.5	6.4	Lilac
	HTQ 2117 D6QQ	4.8	5.7	6.8	8.3	9.6	Yellow
	HTQ 2153 D6QQ	6.2	7.4	8.8	10.8	12.5	Red
	HTQ 2195 D6QQ	8.0	9.4	11.3	13.8	15.9	Green
	HTQ 2230 D6QQ	9.4	11.1	13.3	16.3	18.8	Blue
	HTQ 2274 D6QQ	11.2	13.2	15.8	19.4	22.4	Sky blue







# PIPE HOLDERS

ZPG pipe holders are a user-friendly and convenient solution for fixing spray manifolds onto tunnels walls in surface treatment plants. They are easy to assemble, excellent fastening and low cost. The single spring type is suitable for plastic holder whereas the double spring version is meant for metallic pipe holders.

■ Typical application

Cleaning equipment used in pre-treatment

■ Pipe size

for coating process **PS** 3/4", 1", 11/4", 11/2", 2"

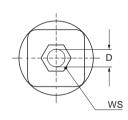
MaterialsBodySprings

D6 PP, chemically bonded fiberglassN1 AISI 302 Stainless steel, heat treated

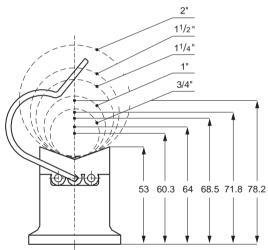
Co	Code			Н	L	ws	W
Single spring	Double spring	inch	mm	mm	mm	mm	g
							1
ZPG 1075 D6	ZPG 2075 D6	3/4"	11	53	50	17	72
ZPG 1100 D6	ZPG 2100 D6	1"					72
ZPG 1125 D6	ZPG 2125 D6	11/4"					90
-	ZPG 2150 D6	11/2"					90
-	ZPG 2200 D6	2"					110

Weight values are based on the double spring version

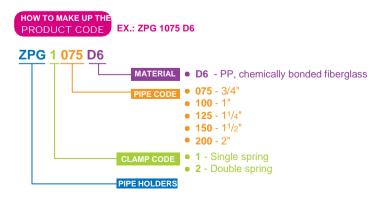




ZPG body is designed to be fastened to the tunnel wall by means of one M10 bolt with 17 mm hexagonal head.



The drawing shows the distances of the pipe central axis from the wall for different pipe sizes assembled onto the pipe holder.





The above photo shows a European top coating plant using our products



# ZSA quick coupling joints are a very popular solution for industrial

facilities requiring ease of operation.

3/4", 1", 11/4", 11/2" ■ Thread size BSP, NPT Thread specification

Lever

HOW TO MAKE UP THE

Typical applications Cleaning equipment used in pre-treatment

for coating process

Addition and release of liquids in chemical

tankers

D6 PP, chemically bonded fiberglass Materials Body

**B3** AISI 316 Stainless steel

B31 AISI 316L Stainless steel, cast

B35 AISI 316 Stainless steel, sintered

PVDF, Polyvinylidenefluoride D8

EPDM E0

O-ring **E7** Viton

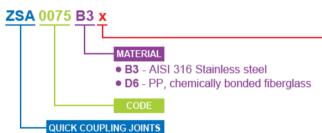
E8 NBR

PRODUCT CODE EX.: ZSA 0075 B3B

H		RF ,				
е	RF1	RF	Н	LP	W	

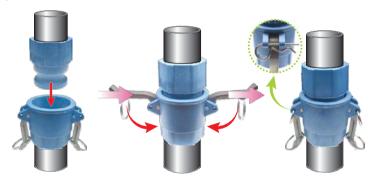
Code	inch	inch	mm	bar	<b>vv</b> kg
ZSA 0075 B3x	3/4"	3/4"	85	15	*
ZSA 0100 B3x	1"	1"	73	15	
ZSA 0100 D6x			73	7	
ZSA 0125 B3x	11/4"	11/4"	110	15	
ZSA 0125 D6x				7	
ZSA 0150 D6x	11/2"	11/4"	110	6	
ZSA 0151 B3x	11/2"	11/2"	110	15	
ZSA 0151 D6x				6	

<sup>\*</sup> Weight values for different materials are given on request.



X	Orientation	Lever material	O-ring	Rings
В	Fixed	AISI 316, sint	EPDM	AISI 316
С	Fixed	PVDF	EPDM	AISI 316
D	Fixed	PVDF	VITON	AISI 316
н	Fixed	AISI 316, sint	VITON	AISI 316
S	Free	AISI 316, sint	EPDM	AISI 316
Т	Free	PVDF	EPDM	AISI 316
U	Free	PVDF	VITON	AISI 316
Υ	Free	AISI 316, sint	VITON	AISI 316

# QUICK COUPLING JOINTS - INSTALLMENT



Join two parts of quick coupling together

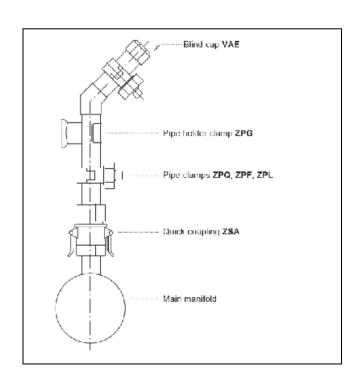
B. Put levers down and fasten

C. Fix bolt and complete

# QUICK FITTING RISERS AND HEADER MANIFOLDS

Our range of products for surface pre-treatment plants is the most complete on the market and has been developed in collaboration with the most important system manufacturers on a worldwide basis. PNR has designed most of the assembly accessories commonly adopted today in pre-treatment plants.

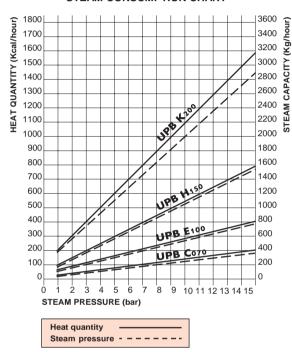
Right figure shows the installment steps. Quick couplings and pipe holder clamps can be quickly assembled and disassembled in seconds to minimize maintenance and shut-off time.







### STEAM CONSUMPTION CHART



### MIXING EDUCTORS

UPB mixing eductors are energy saving products. Their robust bell-shaped body minimizes the risk of damage during maintenance operations and the Venturi design assures a high mixing efficiency. These eductors enable the circulation of large volumes of liquid and are ideal for continuous blending and stirring of liquids or solutions in tanks. The UPB eductors are installed at the bottom of a tank and pressurized to spray the solution. This flow creates a powerful negative pressure that allows to take in four times the liquid volume, mix it with a solution inside the nozzle and spray it back into the tank at a high speed. 1 HP pump and UPB mixing eductor can replace a 5 HP mixing educator. UPB eductors are an efficient way to get the best performance from re-circulating process tanks and are cost-effective because they reduce the electrical costs

Typical applications

Liquid mixing in electroplating and automotive

paint factories

Thread specification

BSPT, NPT Max working temperature LT

Materials

80°C (PP), 90°C (PVDF) B31 AISI 316L Stainless steel

D<sub>6</sub> PP, chemically bonded fiberglass

D82 PVDF, moulded (3/8" Parallel Male thread)

Code	RG inch	<b>D</b> mm		low rate (I/min) t pressure (bar)			D1 mm	L mm	L1 mm	WS mm	
			1.0	2.0	3.0	4.0	5.0				
UPB C070 B31Sx	3/8"	7.0	34	48	59	68	76	45	98	15	22
UPB C070 D6Sx		7.0	34	48	59	68	76				
UPB C070 D82Sx		7.0	34	48	59	68	76				
<b>UPB E100 B31Rx</b>	1/2"	10.0	63	89	109	126	141	60	132	20	30
UPB E100 B31Sx	3/4"	10.0	63	89	109	126	141	60	132	20	30
UPB E100 D6Sx											
UPB H150 B31Sx	11/2"	15.0	155	220	268	310	346	110	225	30	60
UPB K200 B31Sx	2"	20.0	206	287	357	410	460	102	295	30	70

EX.: UPB C070 B31(Sx)

1m

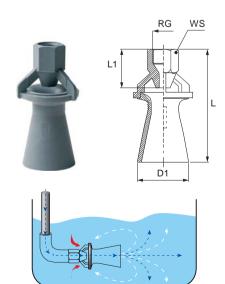
x = Thread codes B = BSPT, S.Steel only The table aside shows the working condition of UPB C070 B31 eductor when set

at 50 cm depth.

G = BSPP, PP & PVDF N = NPT, all materials

Under normal operating conditions, with feed pressure values ranging from 2 to 4 bars, eductors with a total capacity equal to 20% of the liquid volume to be stirred proved to be adequate for most industrial applications. Please contact us for additional information about eductors layouts.

### **UPD** ( MIXING EDUCTORS )



EX.: UPD E100 D6xx xx = Thread codes SG - BSF SN - NPT

PNR 85

Thread specification Materials

MIXING EDUCTORS

BSPT, NPT

UPD mixing eductors, whose design applies the "Coanda Effect", enable the circulation of large volumes of liquid. They are installed at the bottom of a tank

This flow creates a powerful negative pressure that allows to take in four times the liquid volume, mix it with a solution inside the nozzle and spray it back into the tank at a high speed. 1 HP pump and UPB mixing eductor can replace a 5 HP mixing educator. UPD eductors offer a high mixing efficiency and are cost effective because they save energy and are resistant to wear and corrosion. UPD eductors have the same technical features of the UPB models, but they

B31 AISI 316L Stainless steel

PP, chemically bonded fiberglass

Max working temperature LT 80°C (PP)

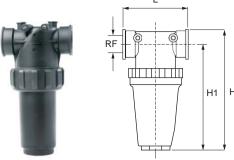
come with a female thread connection.

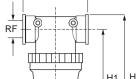
and pressurized to spray the solution.

Typical applications

Liquids mixing in electroplating, automotive painting, chemical plants.

Code	RG inch	D	rate essure		(1	/min) (bar)	D1	L mm	L1 mm	WS	
	inch	mm	1.0	2.0	3.0	4.0	5.0	mm	111111	111111	mm
UPD E100 D6xx	3/4"	10	63	89	109	126	141	75	147	30	34
UPD H150 D6Sxx	11/2"	15	141	199	243	281	313	80	225	45	60
UPD H150 B31Sxx	11/2"	15	141	199	243	281	313	80	239	83	60
UPD K200 B31Sxx	2"	20	206	287	357	412	460	102	295	83	70





# PLASTIC BODY FILTERS

VEH filters with plastic body are a rational and economic solution for most operating environments. The threaded coupling between bowl and head allows a quick filter cleaning and easy replacement of the cartridge and no need of tools. They have a high particles retention and are durable.

■ Inlet/ Outlet thread size

1/2", 3/4", 1",  $1^{1}/4$ ",  $1^{1}/2$ " LP from10 bar to 15 bar

■ Max steam pressure

250 l/min

Capacity

LQ

Materials Body

D6 Polypropylene + 30% Glass fiber EPDM E0

Seal Cartridge AISI 304 Stainless steel

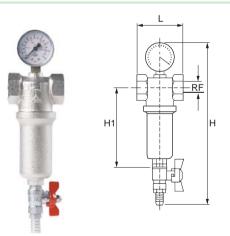
Filtering before spraying liquids

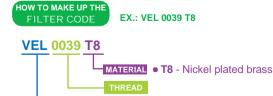
■ Typical application

Code	RF inch BSPP	H mm	H1 mm	L mm	<b>Q</b> l/min	Ca	rtridge	<b>M</b> mesh
VEH 0050 D21	1/2"	136	118	99	140	XVE	H050 DA2	32
VEH 0051 D21						XVE	H051 DA2	50
VEH 0052 D21						XVE	H052 DA2	100
VEH 0075 D21	3/4"	136	118	99	140	XVE	H050 DA2	32
VEH 0076 D21						XVE	H051 DA2	50
VEH 0077 D21						XVE	H052 DA2	100
VEH 0100 D21	1"	165	143	107	140	XVE	H053 DA2	32
VEH 0101 D21						XVE	H054 DA2	50
VEH 0102 D21						XVE	H055 DA2	100
VEH 0125 D21	11/4"	279	239	146	250	XVE	H060 DA2	32
VEH 0126 D21						XVE	H061 DA2	50
VEH 0127 D21						XVE	H062 DA2	100
VEH 0150 D21	11/2"	279	239	146	250	XVE	H060 DA2	32
VEH 0151 D21							H061 DA2	50
VEH 0152 D21						XVE	H062 DA2	100

# IOW TO MAKE UP THE FILTER CODE EX.: VEH 0050 D21 **VEH 0050 D6** MATERIAL • D6 - Polypropylene FILTER TYPE

# (BRASS BODY FILTERS)





FILTER TYPE

# **BRASS BODY FILTERS**

VEL type filters with body in brass are the ideal solution for small plants requiring easy cleaning and maintenance. When necessary, simply open the valve at the bottom of the filter and the dirt contained inside the cartridge is easily expelled. A manometer on the filter head shows the outlet pressure hence pressure drop when clogged.

■ Inlet/ Outlet thread size 1/2", 3/4", 1",  $1^1/4$ ",  $1^1/2$ ", 2"

■ Max operation temperature LT 100°C ■ Max steam pressure **LP** 16 bar

> Materials Body Cartridge

**T8** Nickel plated brass B2 AISI 304 Stainless steel

■ Typical application Filtering before spraying liquids

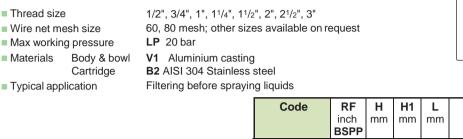
Code	RF inch BSPP	H mm	H1 mm	L mm	<b>Q</b> l/min	Cartridge	<b>M</b> mesh
VEL 0039 T8	3/8"	285	133	50	14	XVE L171 B2	150
VEL 0051 T8	1/2"	288	136	56	25		
VEL 0076 T8	3/4"	287	132	67	38	XVE L172 B2	
VEL 0101 T8	1"	295	137	80	72		
VEL 0126 T8	11/4"	343	169	92	118	XVE L200 B2	
VEL 0151 T8	11/2"	356	179	110	178	XVE L201 B2	
VEL 0201 T8	2"	362	179	110	213		



Н1

# LARGE CAPACITY FILTERS

VEM filters are specially designed for high particle retention, easy maintenance and great efficiency in harsh operating conditions. Their bowl houses a large size cartridge for a longer operating life and reduced servicing times. The threaded connection to the filter body allows a quick removal with no need of tools. A plug placed at the bottom of the bowl allows to fit in a ball valve to purge the filter.

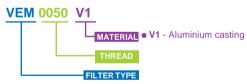


<b>Mesh</b> number	Free passage mm
30 - 32	0.6 - 0.58
50	0.3
60	0.25
75	0.2
80	0.18
100	0.15
150	0.1
200	0.075

Code	RF inch BSPP	H mm	H1 mm	L mm	<b>LP</b> bar	<b>Q</b> l/min	Cartridge	<b>M</b> mesh	<b>W</b> kg
VEM 0050 V1	1/2"	210	152	105	40	70	XVE M075 B2	60	0.9
VEM 0051 V1							XVE M076 B2	80	
VEM 0075 V1	3/4"	210	152	105	40	95	XVE M075 B2	60	
VEM 0076 V1							XVE M076 B2	80	
VEM 0100 V1	1"	210	152	105	40	140	XVE M075 B2	60	
VEM 0101 V1							XVE M076 B2	80	
VEM 0125 V1	11/4"	270	210	140	30	280	XVE M150 B2	60	1.6
VEM 0126 V1							XVE M151 B2	80	
VEM 0150 V1	11/2"	270	210	140	30	315	XVE M150 B2	60	
VEM 0151 V1							XVE M151 B2	80	
VEM 0200 V1	2"	400	318	200	10	750	XVE M300 B2	30	5.6
VEM 0201 V1							XVE M301 B2	60	
VEM 0202 V1							XVE M302 B2	80	
VEM 0250 V1	21/2"	400	318	200	10	810	XVE M300 B2	30	
VEM 0251 V1							XVE M301 B2	60	
VEM 0252 V1							XVE M302 B2	80	
VEM 0300 V1	3"	400	318	200	10	1050	XVE M300 B2	30	
VEM 0301 V1							XVE M301 B2	60	
VEM 0302 V1							XVE M302 B2	80	

# HOW TO MAKE UP THE FILTER CODE

EX.: VEM 0050 V1



### **VEQ** ("Y" STYLE FILTER)

# "Y" STYLE FILTER

VEQ xxGF B3G filter is widely used in all types of nozzles filtering systems. It allows for quick cleaning and replacement with no need of tools.

■ Inlet/ Outlet thread size 1/2" 3/4" 1" ■ Mesh 60 Mesh ■ Max operation temperature LT 40°C LP 10bar ■ Max operation pressure LQ 80 l/min ■ Max capacity

D6 PP, chemically bonded fiberglass Materials Body

Cartridge B3 AISI 316I Stainless steel

Filtering before spraying liquids ■ Typical application

